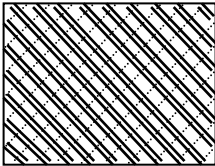




Installation Bulletin

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EMBLEM

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|---|---|
| PRODUCT | Emblem (drop match, ¾" wide by ½" long) |
| TYPE OF INSTALLATION | Direct Glue, double glue or stretch in. |
| LINEAL SEAM PREPARATION | It is possible to pick up a row and row cut this material. This method is time consuming and the results are not much different then double cutting. If row cutting is the installers choice of seam preparation, use a screwdriver type of row finder to trace the row followed with a Crain #301 top cutter to cut the material. If double cutting is the installers' choice, remove the poly salvage on one of the breaths, overlap it onto the other, visually match it and prepare for double cutting. (NOTE: There are diagonal lines running perpendicular to one another, match the most predominate lines) |
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| SEAM PLACEMENT | When row cutting, place the seam in the center of the pattern or at the pattern transition. When double cutting, the seam placement can be anywhere within the pattern. |
| CROSS SEAMS | Once a match is obtained, they can be overlapped and double cut or trace cut. |
| EDGE SEALING | Use a recommended seaming adhesive on all direct glue-down installations. If the seams are to be constructed with hot-melt tape, all cut edges must be sealed prior to seaming. Any approved seam sealer can be used however the hot melt glue method is recommended. |
| MATCHING | If both edges are row-cut, dry lay to assure a match before applying adhesive. When trace cutting or double-cutting, overlap, stand back and obtain the best visual match that you can. It is difficult to pick up the pattern on most colors when standing directly over the material. (refer back to "Lineal Seam Preparation") |
| SEAMING | Dry lay and butt the row-cut edges together to assure a true match. Fold the material back, apply the adhesive the substrate then apply the seaming adhesive to the cut edges and complete the seam. When double cutting, it is recommended that instead of a straight line double cut that a soft scallop double cut be made following standard double cutting procedures. An alternative method is to hot melt tape the fill pieces to the field piece. (Use a release back hot melt tape). It is recommended to use 6" hot melt tape for stretch-in installations. |
| FINAL TRIMMING | Little trimming should have to be preformed on any lineal or cross seams. |
| INSTALLATION | For complete installation procedures follow the recommendations as set forth by the "CRI 104" for commercial carpets. It is recommended that a double headed crab stretcher and/or a power stretcher is used to rectify any lineal bowing or pattern run-off if they exist. |
| CONCLUSION | If proper cutting techniques are followed for either method, (row cut or double cut) the seam will blend well. |